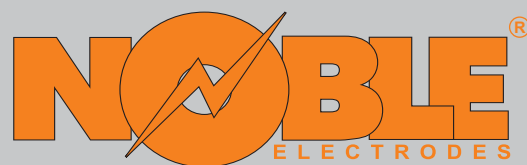


NOBLE - Cut Rod

Mild Steel Cutting Electrodes



Characteristics : **NOBLE -Cut Rod** is a medium heavy coated electrode for metal cutting process. It is applicable for all Ferrous and Non Ferrous metals. The special features of this electrode are smooth and fast cutting, piercing with minimum wastage and produce negligible slag, suitable for all positions.

Applications : **NOBLE- Cut Rod** is suitable for cutting and piercing carbon steels, stainless steels, low and high alloy steels and almost all non-ferrous metals and metals which cannot be cut by conventional cutting process.

Packing Specifications & Current Condition

Size (mm)	Pkts. / Case	Wt. / Pkt.	Current (Amp.) AC (50 V), DC (+)
3.15 x 350	05	4 Kg.	140 - 180
4.00 x 350	05	4 Kg.	200 - 270
4.00 x 450	04	5 Kg.	200 - 270
5.00 x 450	04	5 Kg.	270 - 350

Procedure for use : Setting the current appropriate and striking the arc, maintain the motion in sawing back and forth at the same time arc deeper into the metal. Push the arc in and out till the metal is removed. DC is used for best results.

“Noble – Characterized by all Excellent Qualities”